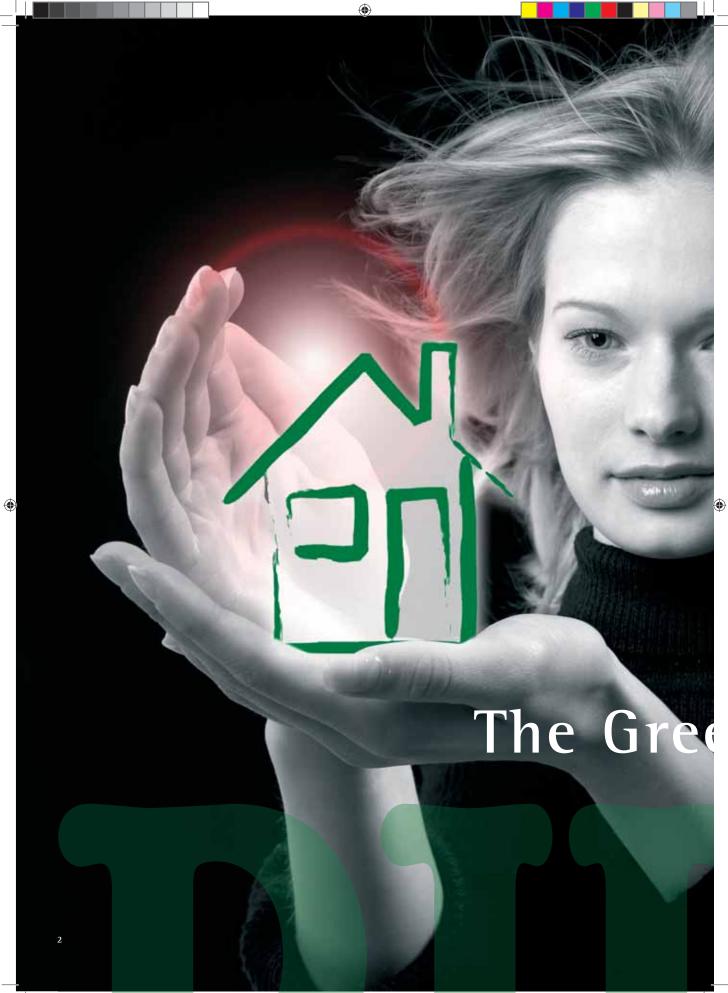


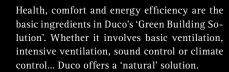
ARCHITECTURAL SUN CONTROL

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This recipe translates into a comprehensive and trendsetting product menu. Duco's natural systems prevent the so-called 'sick-building' syndrome in buildings. Temperature, sound control, sunlight, humidity and ventilation are decisive comfort factors in a space. The right combination of sun control and natural ventilation through the façade is a way to make a building 'healthy, comfortable and energy efficient'.





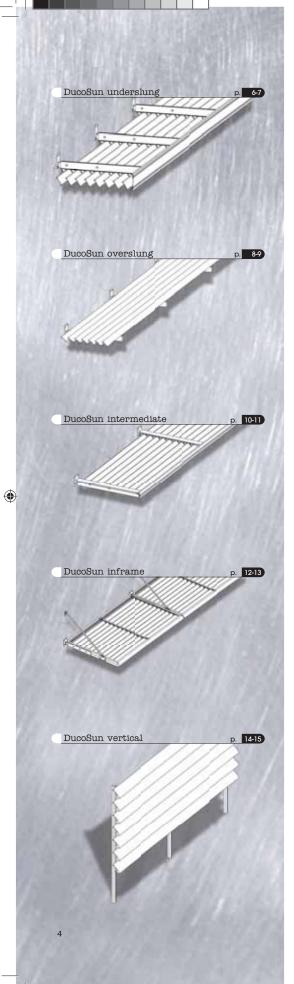
DucoSun F

en Building Solution

DucoSun C & D

DUCO **VENTILATION & SUN CONTROL** www.duco.e





DucoSun C & D

DucoSun 100 C, DucoSun 150 CF, DucoSun 100 D and DucoSun 150 D are external solar shading systems with extruded aluminium blades which reduce the Solar Heat Gain and Solar Glare whilst optimising diffused daylight to comply with document L2. The DucoSun system helps to provide a healthy, comfortable and energy efficient indoor climate.

DucoSun 100 C, DucoSun 150 CF, DucoSun 100

D and DucoSun 150 D are true component systems which are quick and easy to assemble with a minimum of tools thanks to the unique "Glide & Click" system.

Functional design!

The 150 CF, 100 D and 150 D blades combine the functional advantages of the DucoSun C blade (the blade is 'clicked' on the clip) with the elegant, elliptical design of the DucoSun F blade (150 CF) or a very nicely curved design (100 D & 150 D). The strength of the blade also allows a greater span requiring less rafters.

"Glide & Click" system



Please consult our specialized distributors or the project department of Duco 'Ventilation & Sun Control' for commercial and technical assistance (optimal setting, calculations, specifications, assembly instructions, part lists, ...). Tel. +32-58 33 00 66, fax +32-58 33 00 67, info@duco.eu. Specifications and drawings can be downloaded from www.duco.eu

Most of the products in this catalogue are patented and registered design applied for.

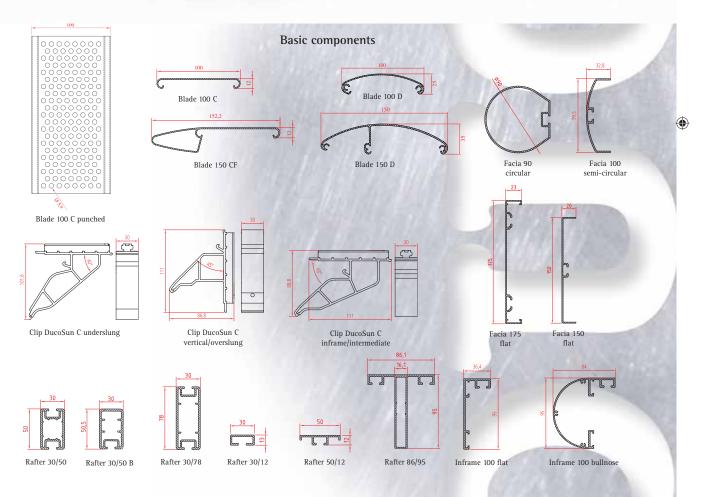








DucoSun, Architectural Sun Control!



Characteristics

a) Aluminium: EN AW - 6063 T66

Surface treatment: Standard natural anodised (15-20 µm) (VB6/A20/V0M1)

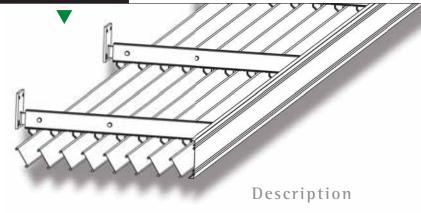
Enamelled polyester powder coating (60-80 µm)

b) Thermoplastic components: Polyamid, reinforced with glass fibre, UV colourfast

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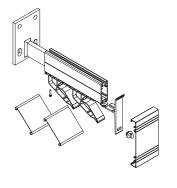
DUCOSUN C & D DUCOSUN 100 C/150 CF/100 D/150 D underslung

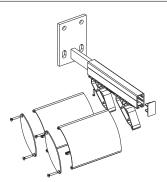


DucoSun 100 C underslung, DucoSun 150 CF underslung, DucoSun 100 D underslung and DucoSun 150 D underslung are permanent external aluminium sun control systems with fixed blades which are attached under the rafters. They can be finished with different types of facia. The use of struts depends on the projection.

Basic components

Componer	nt .	Type	100C	150CF	100D	150D
Wall brackets		670/110/160 for rafter 30/78	X	X	X	X
		500/110/160 for rafter 30/50	X	X	X	X
		specific project or customer dependant wall brackets	X	Х	X	X
Rafters		30/50	X	X	X	X
		30/78	X	Х	Х	X
Clips		underslung (black or grey)	X	Х	X	X
Spacer		to fit blades at pitch 140 mm		X		X
Thermoplastic stopper		blade 150 CF		X		X
Coverplate					X	X
Blades		100 C (standard or punched)	X			
		150 CF		Х		
		100 D (standard or punched)			X	
		150 D				X
Finishing	Without facia	thermoplastic stopper for rafter 30/50 (black or grey) x	X	X	X
		thermoplastic stopper for rafter 30/78 (black or grey) x	X	X	X
	With facia	facia 175 flat	X		X	
		facia 150 flat	X		X	
		facia 90 bullnose	X	X	X	X
	Without strut	wall brackets	X	X	X	X
	With strut	strut 20/20/3.5	X	х	Х	X
		wall bracket 30/100 for strut 20/20/3.5	X	Х	X	X
		L-profile 110/110/10-30; rafter for strut	X	X	X	X







DucoSun C & D



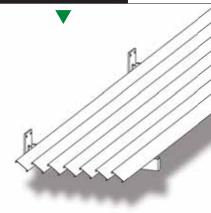






DucoSun C & D

DucoSun 100 C/150 CF/100 D/ 150 D overslung

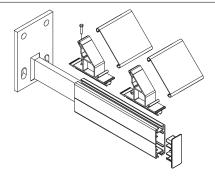


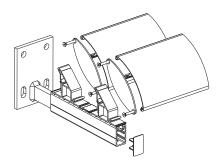
Description

DucoSun 100 C overslung, DucoSun 150 CF overslung, DucoSun 100 D overslung and DucoSun 150 D overslung are permanent external aluminium sun control systems with fixed blades which are attached on top of the rafters. They can be finished with different types of facia. The use of struts depends on the projection.

Basic components

Component	Type	100C	150CF	100D	150D
Wall brackets	670/110/160 for rafter 30/78	X	X	X	X
	500/110/160 for rafter 30/50	X	X	X	X
	specific project or customer dependant wall brackets	s x	X	X	X
Rafters	30/50	х	X	X	X
	30/78	х	Х	X	Х
Clips	vertical/overslung (black or grey)	X	X	X	Х
Spacer	to fit blades at pitch 140 mm		X		X
Thermoplastic stopper	blade 150 CF		X		X
Coverplate				X	X
Blades	100 C (standard or punched)	х			
	150 CF		Х		
	100 D (standard or punched)			X	
	150 D				Х
Finishing Without facia	thermoplastic stopper for rafter 30/50 (black or gree	y)x	X	X	X
	thermoplastic stopper for rafter 30/78 (black or gree	y)x	X	X	X
With facia	facia 175 flat	х		X	
	facia 150 flat	X		X	
	facia 90 bullnose	X	X	X	X
Without strut	wall brackets	Х	Х	Х	Х
With strut	strut 20/20/3.5	X	X	Х	X
	wall bracket 30/100 for strut 20/20/3.5	Х	X	Х	Х
	L-profile 110/110/10-30; rafter for strut	X	X	X	X





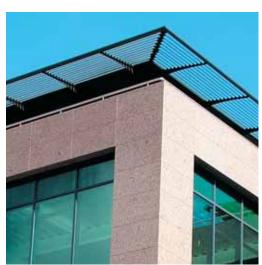






Ducosun C & D











DucoSun 100 C/100 D intermediate

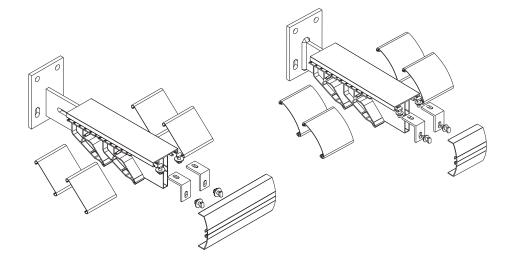


Description

DucoSun 100 C intermediate and DucoSun 100 D intermediate are permanent external sun control systems with fixed blades which are attached between the rafters, finished with a facia. The use of struts depends on the projection.

Basic components

Componen	t	Type	100 C	100 D
Wall brackets		670/110/160 for inframe 100	X	X
		specific project or customer dependant wall brackets	X	X
Rafters		86/95	X	X
Clips		inframe/intermediate (black or grey)	X	X
Blades		100 C (standard or punched)	X	
		100 D (standard or punched)		X
Finishing	With facia	Facia 100 semi-circular	X	X
	Without strut	wall brackets	X	X
	With strut	strut 20/20/3.5	X	X
		wall bracket 30/100 for strut 20/20/3.5	X	X



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DucoSun C & D



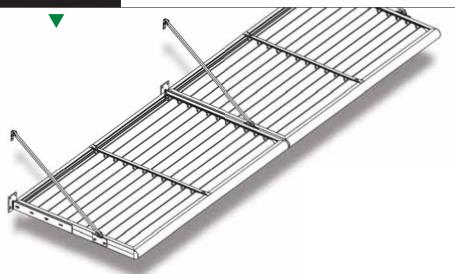








DucoSun 100 C/100 D inframe

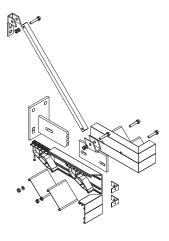


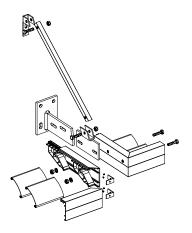
Description

DucoSun 100 C inframe and DucoSun 100 D inframe are permanent external sun control systems with fixed blades, attached in a frame and finished with a flat or bullnose inframe. The use of struts depends on the projection.

Basic components

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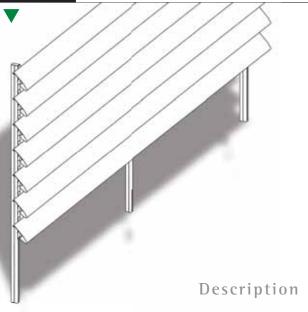




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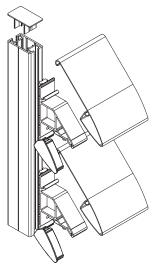
DucoSun 100 C/150 CF/100 D/150 D vertical

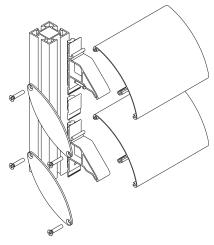


DucoSun 100 C vertical, DucoSun 150 CF vertical, DucoSun 100 D vertical and DucoSun 150 D vertical are permanent external aluminium sun control systems with fixed blades which can be fitted continuously.

Basic components

Component	Туре	100 C	150 CI	F 100 D	150D
Rafters	30/50	X	X	X	X
	30/78	X	х	X	х
	50/12	X	X	X	X
Clips	vertical/overslung (black or grey)	X	х	X	Х
Thermoplastic stopper	blade 150 CF		X		х
Coverplate				X	х
Blades	100 C (standard or punched)	X			
	150 CF		X		
	100 D (standard or punched)			Х	
	150 D				х
Finishing rafters	thermoplastic stopper for rafter 30/50 (black or gree	y) x	X	X	х
	thermoplastic stopper for rafter 30/78 (black or gree	y) x	X	X	х





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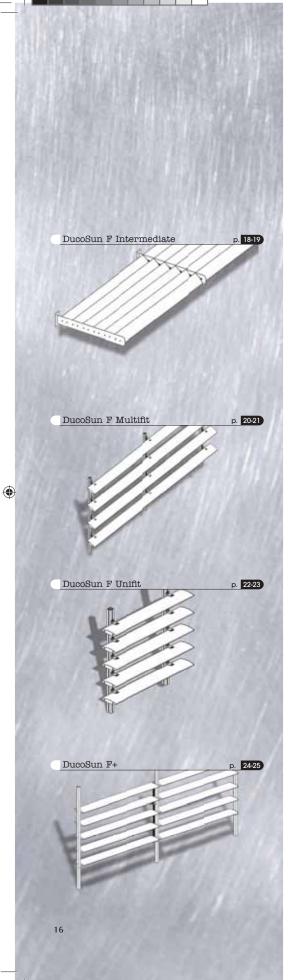




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DucoSun F

DucoSun F is an external sun control system made from extruded aluminium louvre blades. The sun control system is available as a fixed system (DucoSun F intermediate, DucoSun F Multifit and DucoSun F Unifit) and as a motorised or adjustable system (DucoSun F+). The blades are assembled on site in the construction and a special system allows the individual settings to be changed in different angles, in steps of 5° (15° with Multifit system, 0° and 45° with Unifit system). This provides the best shade over the entire width or height of the building.

The elliptical shape of the blades combines shade and a big span. The many different settings provide a solution for every direction, width and glass surface. DucoSun F ensures a good balance between sun control and light entry without changing the colour of the incident light, prevents glare and considerably reduces solar heat gain, thus ensuring a comfortable indoor climate.

The external DucoSun F is often preferred to internal sun control systems. The heat of the sun is kept out before it hits the glass. Moreover, the elliptical shape diffuses the daylight. The low winter sun provides passive solar energy (maximum energy gain). DucoSun F results in more privacy because a glass facade is shielded but provides nevertheless for an uninterrupted outside view.

DucoSun F is very often used as a design element. The creative system's austere lines add to the architectural aspect of the design. Architects now have a choice in design! DucoSun F is available in all RAL colours, thus allowing interesting shades to be integrated in the architecture.

Please consult our specialized distributors or the project department of Duco 'Ventilation & Sun Control' for commercial and technical assistance (optimal setting, calculations, specifications, assembly instructions, part lists, ...). Tel. +32-58 33 00 66, fax +32-58 33 00 67, info@duco.eu. Specifications and drawings can be downloaded from www.duco.eu

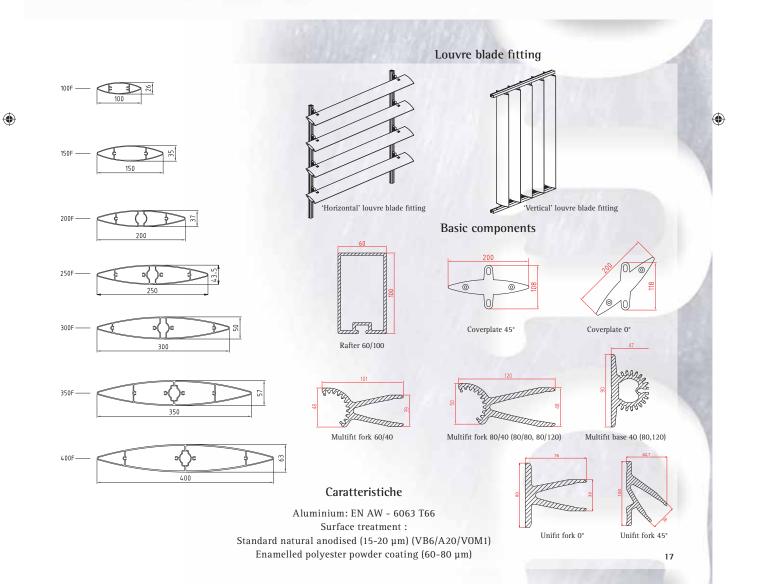
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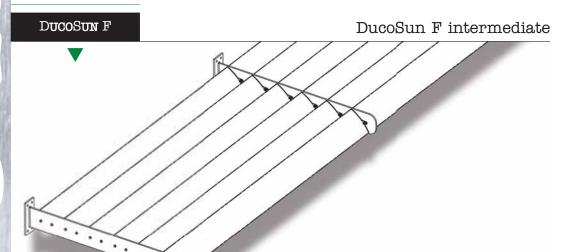




DucoSun, Architectural Sun Control!





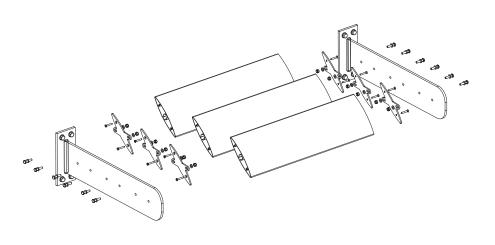


Description

DucoSun F intermediate is a permanent, external sun control system with fixed aluminium blades fitted to coverplates. The pitch and the angle are available as desired. DucoSun F intermediate can have horizontal or vertical louvre blade fitting.

Basic components

Component	Туре	Vertical system	Horizontal system
Blades	100 F	X	X
	150 F	X	X
	200 F	X	X
	250 F	X	X
	300 F	X	X
	350 F	X	X
	400 F	X	X
Louvre blade fitting	Horizontal	X	X
	Vertical	X	
Fitting	Coverplate 45°	X	X
	Coverplate 90°	X	X
	Project dependant coverplate	s x	X



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DucoSun F

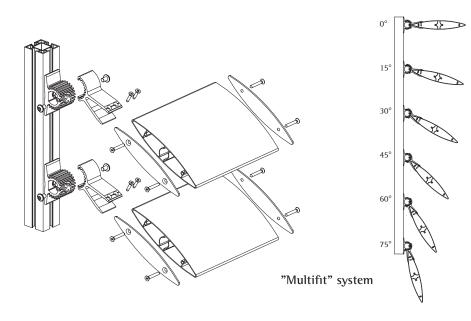
DucoSun F Multifit



DucoSun F Multifit is a permanent, external sun control system with fixed aluminium blades which are fitted by means of the patented "Multifit" system. The Multifit bracket consists of a base and a fork. DucoSun F Multifit can be adjusted in 11 different positions in 15 increments. DucoSun F Multifit can have horizontal or vertical louvre blade fitting.

Basic components

Component	Туре	Vertical system	Horizontal system
Blades	200 F	X	X
	250 F	X	X
	300 F	X	X
	350 F	X	X
	400 F	X	X
Louvre blade fitting	Horizontal	X	X
	Vertical	X	
Fitting	Fork 60/40 (blade 200 F)	X	X
	Fork 80/40 (blade 300 F)	X	X
	Fork 80/80 (blade 300 F/350) F/400 F) x	X
	Fork 80/120 (blade 300 F/35	0 F/400 F) x	X

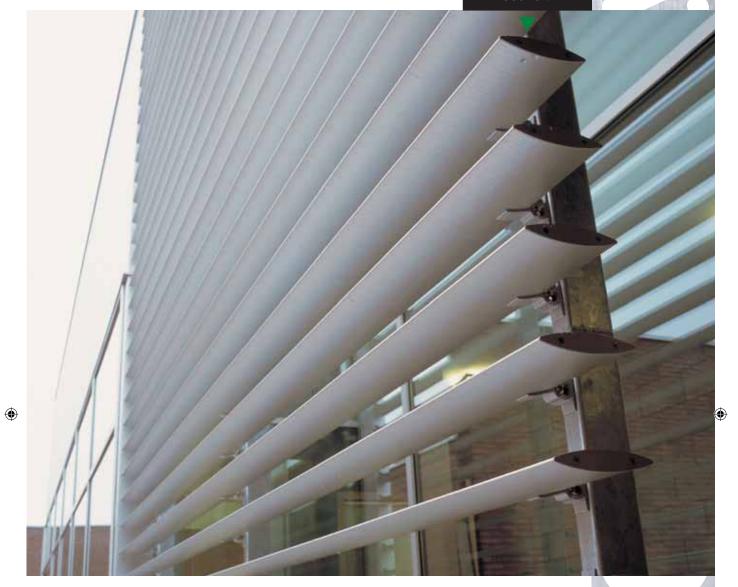


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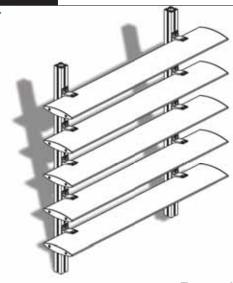






DucoSun F

DucoSun F Unifit

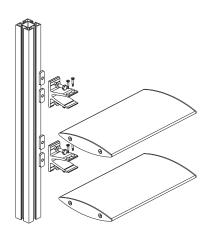


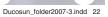
Description

DucoSun F Unifit is a permanent, external sun control system with fixed aluminium blades which are fitted by means of the 'Unifit' system. This system has 'fixed' forks. The blades are assembled on site in the construction in angles of 0° or 45°. DucoSun F Unifit can have horizontal or vertical louvre blade fitting.

Basic components

Component	Туре	Vertical system	Horizontal system
Blades	200 F	x	X
	250 F	x	X
	300 F	X	X
Louvre blade fitting	Horizontal	X	X
	Vertical	X	
Fitting	Unifit 200F 40mm 0°	X	X
	Unifit 200F 40mm 45°	X	X
	Unifit 200F 40mm 0°	х	Х
	Unifit 250F-300F 40mm 0°	x	X
	Unifit 250F-300F 40mm 45°	Y X	X







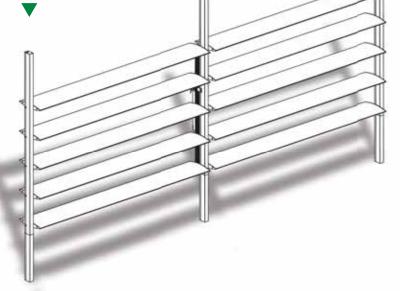










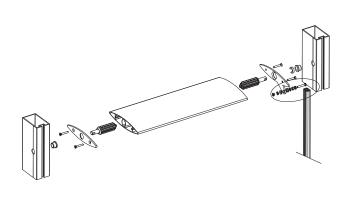


Description

DucoSun F+ is a permanent, external sun control system with movable blades. The spring-taps allow for clearance a small distance between the blade and the support construction. DucoSun F+ can have horizontal or vertical louvre blade fitting.

Basic components

Component	Туре	Vertical system	Horizontal system
Rafters	60/100	x	x
Blades	200 F	X	Х
	250 F	X	Х
	300 F	x	Х
	350 F	X	X
	400 F	X	X
Louvre blade fitting	Horizontal	X	X
	Vertical	x	
Fitting	Spring-tap	X	X
	Standard cover plates	X	X
	Project dependant cover plate	es x	X
	Electrical linear drive motor	x	Х





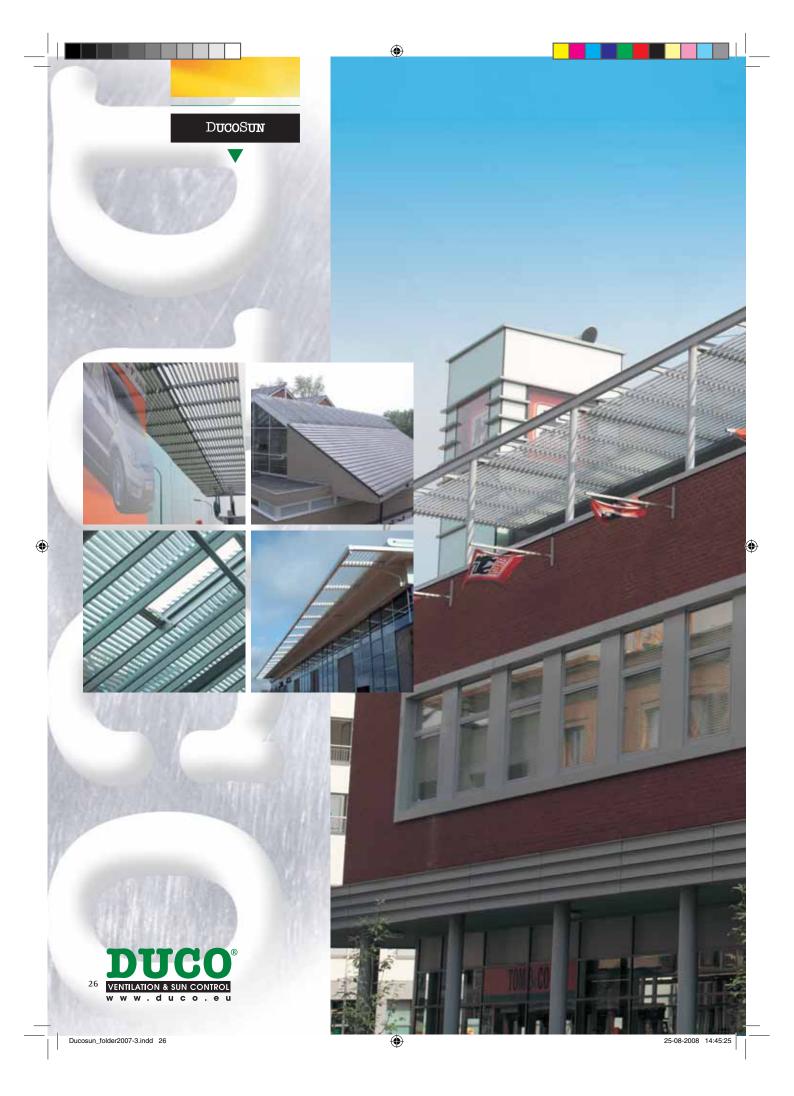




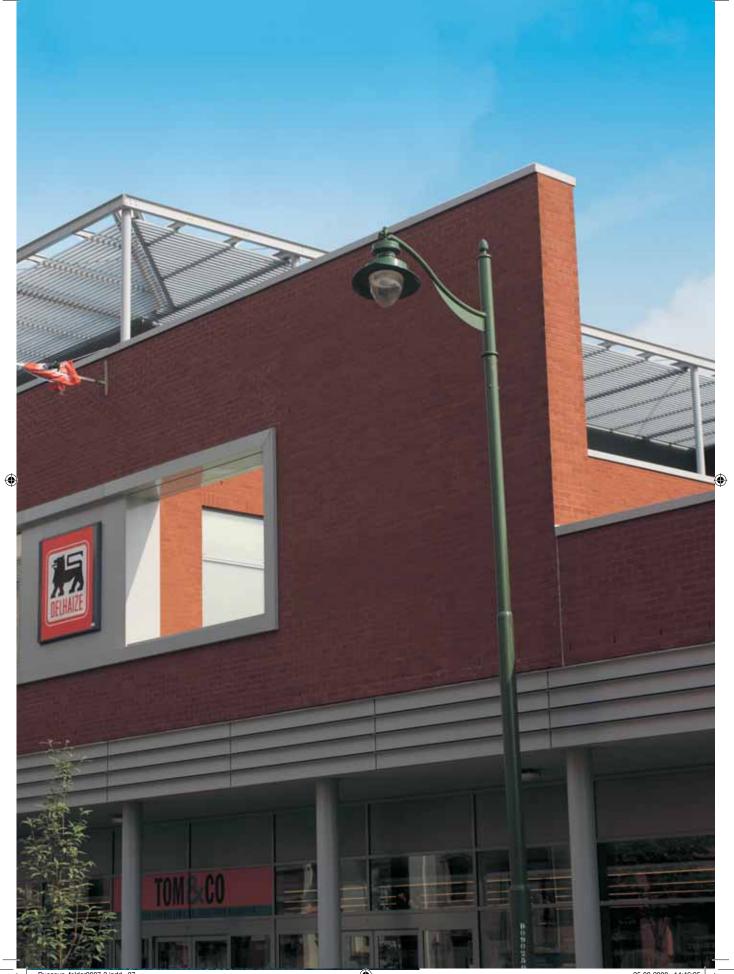




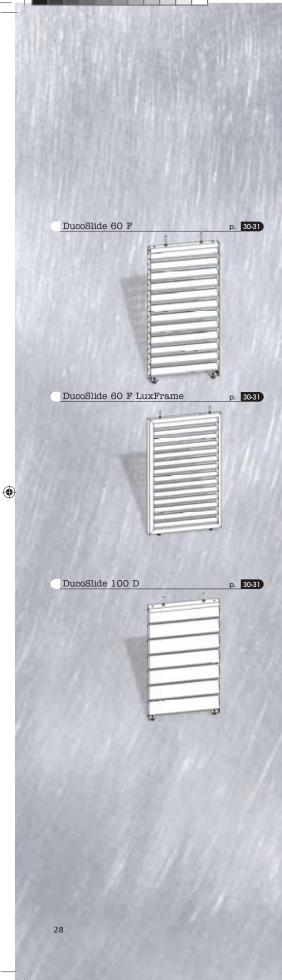












DucoSlide

DucoSlide 60 F, DucoSlide 60 F LuxFrame and DucoSlide 100 D are external Sun Control systems with aluminium sliding panels which reduce the Solar Heat Gain and Solar Glare whilst optimising daylight entry. DucoSlide results in more privacy because a glass façade is shielded but provides nevertheless for an uninterrupted outside view. Combined with natural ventilation DucoSlide helps to provide a healthy, comfortable and energy efficient indoor climate.

DucoSlide is an architectural system which can be guided in different ways. It is specifically designed to apply the sliding panels with different guiding systems in the same façade without disrupting its sight. The panels are quick and easy to assemble with a minimum of tools.

Please consult our specialized distributors or the project department of Duco 'Ventilation & Sun Control' for commercial and technical assistance (optimal setting, calculations, specifications, assembly instructions, part lists, ...). Tel. +32-58 33 00 66, fax +32-58 33 00 67, info@duco.eu. Specifications and drawings can be downloaded from www.duco.eu

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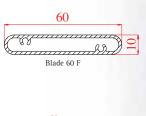




DucoSlide

DucoSlide, Architectural Sun Control!

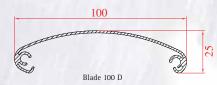
Basic components

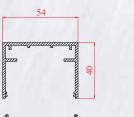


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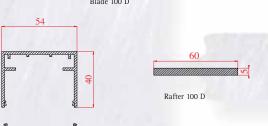
Rafter 60 F





Rafter 60 F LuxFrame

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DucoSlide

DucoSlide 60 F



DucoSlide 60 F is an external Sun Control system with aluminium sliding panels, assembled with "slim" rafters. Manual or motorised control.



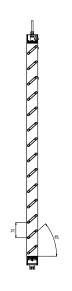


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DucoSlide 60 F LuxFrame

Description

DucoSlide 60 F LuxFrame is an external Sun Control system with aluminium sliding panels, assembled with "standard" rafters which conceal the screws. Manual or motorised control.









DucoSlide 100 D

DucoSlide

Description

DucoSlide 100 D is an external Sun Control system with aluminium sliding panels, assembled with "slim" rafters. Manual or motorised control.









Characteristics

- Material : Aluminium Al Mg Si 0,5
- Surface treatment :

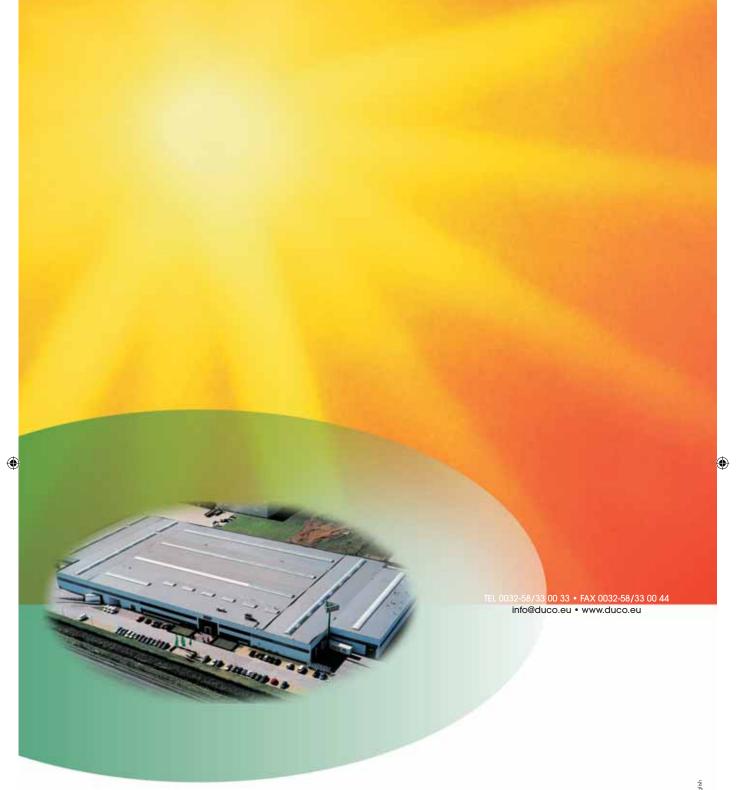
Standard natural anodised (15-20 $\mu m)$ (VB6/A20/VOM1)

Enamelled polyester powder coating (60-80 μ m)

- All RAL colours are available
- Manual or motorised control

DucoSlide	60 F	60 F LuxFrame	100 D
Blade	60 F	60 F	100 D
Width of the frame (around)	5mm	40mm	5mm
Depth of the frame (around)	50mm	54mm	60mm
Maximal dimensions (w x h)	1600 x 3500mm	1600 x 3500mm	1600x3500mm







Subject to change without notice 01/01/2007-3-Eng